

## Overview of paint system (individual part paint application / blend-in painting / touching up)

System	Surface	1-coat paint system	2-coat paint system
1▶	Metal, primed new parts, and production paint applications	2-C-acrylic top coat paint	
2▶	Metal, primed new parts and production paint applications	VOC-coat	
3▶	Metal, primed new parts, and production paint applications		Top-2-coat metallic base coat 2-layer mineral effect 2-C-MS clear coat – standard 2-C-HS Clear-coat New
4▶	Metal, primed new parts, and production paint applications		Water base coat 2-C-MS clear coat – long 2-C-HS Clear-coat New
5▶	Metal, blend-in painting / touching-up of primed new parts and production paint applications		Top-2-coat metallic base coat 2-layer mineral effect 2-C-MS clear coat – standard 2-C-HS Clear-coat New
6▶	Plastic, primed new parts, and production paint applications	2-C-acrylic top coat paint Plastocryl	
7▶	Plastic, primed new parts, and production paint applications	VOC-coat	
8▶	Plastic, primed new parts, and production paint applications		Top-2-coat metallic base coat 2-layer mineral effect I 2-C-MS clear coat – standard 2-C-HS Clear-coat New Plastocryl
9▶	Plastic, primed new parts, and production paint applications		Water base coat 2-C HS clear-coat
10▶	Steel, galvanised steel sheet, aluminium, primed new parts and production paint applications	VOC-coat	
11▶	Aluminium, primed new parts, and production paint applications		Water base coat 2-C-HS Clear-coat, New
12▶	Two-colour paint systems Plastic, primed grained parts, new parts, and production paint applications		Water base coat 2-C HS clear-coat

**Note:** 1-coat paint systems = solid paint systems 2-coat paint systems = solid, metal effect and mica effect paint systems